## Jampilen HP510L

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Homopolymer



"Jampilen HP510L" is a polypropylene homopolymer with good flow properties and is particularly suitable for the extrusion of film yarn, monofilament, cast film and sheet. "Jampilen HP510L" combines outstanding processability with mechanical properties. Film varn "Jampilen HP510L" is used for baler twines, packaging twines and ropes.

"Jampilen HP510L" is well suited for the production of monofilament used for instance in brush and broom filling and technical applications.

bcessing Method:

Extrusion (Sheet, film yarn, monofilament)

Cast film

Good processability

Good mechanical properties

Homopolymer

Typical Application

Baler twines, packaging twines and ropes

Brush and broom filling and technical applications

Coextruded film for packaging Thin sheet for stationery folders

Sheet for thermoforming

Stralys Gunnie

**Approval:** 

Food

TYPICAL PROPERTIES	VALUE	/ END	METHOD
Physical	4	27	
Melt Flow Rate (230 °C, 2.16kg)	6.0	g/10m/in	ASTM D1238
Density	0.9	g/cnh <sup>3</sup>	ASTM D1505
Mechanical			
Flexural Modulus	1500	MPa \	AS7M D790
Tensile Strength at Yield	35	MPa	ASTM D638
Tensile Elongation at Yield	12	%	ASTM D638
Izod Impact Strength (notched) at 23 °C	40	J/m	ASTM D256
Rockwell Hardness	100	R Scale	ASTM D785
Thermal			
Vicat softening point (10N)	154	$^{\mathrm{o}}\mathrm{C}$	<b>ASTM D1525</b>
H.D.T. (0.46 Mpa)	94	$^{\circ}\mathrm{C}$	ASTM D648
Accelerated oven ageing in air at 150 °C	360	hours	ASTM D3012

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