## Jampilen EP548R

Heterophasic copolymer



## **Description:**

"Jampilen EP548R" is a nucleated, antistatic formulated, high fluidity heterophasic copolymer used for thin-walled injection molding. Items made with "Jampilen EP548R" exhibit high stiffness, relatively good impact resistance and excellent antistatic properties. Due to its excellent moldability and short cycle times, "Jampilen EP548R" allows high productivity rates. The finished items show good mechanical properties, and high dimensional stability.

"Jampilen EP548R" is very well suited for the production of thin-walled articles or articles with long flow paths such as flower pots, containers, housewares, filters, filters housings and appliance components.

"Jampilen EP548R" is suitable for food contact.

Processing Method:

Good impact strength

High stiffness

Injection molding

Excellent antistatic properties

Excellent moldability and short cycle times

Heterophasic copolymer

Typical Applications / Ihin-walled articles

Articles with long flow paths such as flower pots, containers, housewares, filters, filters housings and appliance components

Sports, Leisure and toys

**Approval:** 

Food

| TYPICAL PROPERTIES                       | VALUE | // UNIT              | METHOD            |
|--|-------|----------------------|-------------------|
| Physical                                 |       | VO /                 | )                 |
| Melt Flow Rate (230 °C, 2.16kg)          | 21    | g/10nhin             | ASTM D1238        |
| Density                                  | 0.9   | g/cm <sup>3</sup>    | A\$TM D1505       |
| Mechanical                               |       |                      |                   |
| Flexural Modulus                         | 1500  | MPa                  | ✓45TM D790        |
| Tensile Strength at Yield                | 27    | MPa                  | ASTM D638         |
| Tensile Elongation at Yield              | 7     | %                    | ASTM D638         |
| Izod Impact Strength (notched) at 23 °C  | 85    | J/m                  | ASTM D256         |
| Izod Impact Strength (notched) at -20 °C | 50    | J/m                  | ASTM D256         |
| Rockwell Hardness                        | 98    | R Scale              | ASTM D785         |
| Thermal                                  |       |                      | _                 |
| Vicat softening point (10N)              | 149   | $^{\circ}\mathrm{C}$ | <b>ASTM D1525</b> |
| H.D.T. (0.46 Mpa)                        | 110   | $^{\circ}\mathrm{C}$ | ASTM D648         |
| Accelerated oven ageing in air at 150 °C | 360   | hours                | <b>ASTM D3012</b> |

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This data and information is considered to be correct and offered in good faith as a guide. But we do not warrant or otherwise guarantee the merchantability, fitness for a particular purpose or suitability of this information, products or processes described.

<sup>4&</sup>lt;sup>th</sup> Floor, No. 68, Taban St., Africa Blvd., Tehran, Iran. Tel: +9821-84286, Fax: +9821-88879811 Email: info@jppc.ir