

Parameter	Test method	Grades			
<b>Grade</b>	<b>ISO</b>	<b>S5831</b>	<b>S6031</b>	<b>S6532</b>	<b>S6732</b>
<b>K- Value</b>	<b>1628-2</b>	<b>57-59</b>	<b>59-61</b>	<b>64-66</b>	<b>66-68</b>
<b>Viscosity number (ml/g)</b>	<b>1628-2</b>	<b>79-86</b>	<b>84-92</b>	<b>101-109</b>	<b>108-117</b>
<b>Bulk density(g/l)</b>	<b>60</b>	<b>540-600</b>	<b>520-580</b>	<b>550-610</b>	<b>550-610</b>
<b>Grain size(% &gt; 63 μm)</b>	<b>4610</b>	<b>95-100</b>	<b>95-100</b>	<b>95-100</b>	<b>95-100</b>
<b>Grain size(% &gt;250μm)</b>	<b>4610</b>	<b>0-1</b>	<b>0-1</b>	<b>0-1</b>	<b>0-1</b>
<b>Porosity (% wt)</b>	<b>4608</b>	<b>14-20</b>	<b>16-22</b>	<b>19-25</b>	<b>18-24</b>
<b>Volatiles Matter (% wt)</b>	<b>1269</b>	<b>&lt; 0.3</b>	<b>&lt; 0.3</b>	<b>&lt; 0.3</b>	<b>&lt; 0.3</b>
<b>Flowability (s/150g)</b>	<b>6186</b>	<b>≤ 25</b>	<b>≤ 25</b>	<b>≤ 25</b>	<b>≤ 25</b>
<b>Residual VCM (ppm)</b>	<b>6401</b>	<b>≤ 1</b>	<b>≤ 1</b>	<b>≤ 1</b>	<b>≤ 1</b>
<b>Dark resin (Con./250g)</b>	<b>Vinnolit F5</b>	<b>≤ 20</b>	<b>≤ 20</b>	<b>≤ 20</b>	<b>≤ 20</b>
<b>Fish eyes(Counts/25cm<sup>2</sup>)</b>	<b>Vinnolit H1</b>	<b>≤ 5</b>	<b>≤ 5</b>	<b>≤ 20</b>	<b>≤ 20</b>

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