



ASPC

**Process Optimization***Doc Name:*

Product Data sheet - LDPE- Low Density Polyethylene

**LTL 2185***Page: 1 of 2**Doc No.*

TEC-PRO-PDS-004

*Rev:4*

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## Typical Data

Properties	Value	unit	Test method
<b>Physical Properties</b>			
MFR (190 °C /2 .16 Kg )	0.85	dg/min	ISO 1133
Density	921	Kg/m3	ISO 1183 (A)
<b>Mechanical properties</b>			
Impact strength	28	KJ/m	ASTM D 4272
Tear strength (TD)	30	KN/M	ISO 6383-2
Tear Strength (MD)	40	KN/m	ISO 6383-2
Yield stress (TD)	11	MPa	ISO 527
Yield stress (MD)	12	MPa	ISO 527
Tensile Stress at break (TD)	21	MPa	ISO 527
Tensile Stress at break (MD)	24	MPa	ISO 527
Strain at Break (TD)	>500	%	ISO 527
Strain at Break (MD)	>200	%	ISO 527
Modulus of Elasticity (TD)	170	MPa	ISO 527
Modulus of Elasticity (MD)	160	MPa	ISO 527
<b>Coefficient of friction</b>	1.0		ASTM D 1894
<b>Blocking</b>	40	g	SABTEC method
<b>Re-blocking</b>	140	g	SABTEC method
<b>Optical properties</b>			
Haze	9	%	ASTM D 1003A
Gloss (45°)	60	%	ASTM D 2457
Clarity	27	mV	SABTEC method
Additive : Antioxidant			

Film properties have been measured at 45µm with a BUR of 3.

**Application**

LTL 2185 is very suitable for thin shrink film

**General information**

LTL 2185 has been manufactured using SABTEC licensed technology.

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### Processing

LTL2185 is a grade with good toughness and good biaxial shrink properties. The material contains on additives, has a low energy consumption during processing and a good draw down ability

### Packaging

Supplied in pellet form and can be packaged in 25kg bags, 1 ton semi bulk or 17 ton bulk.

### Food packaging

The above mentioned grade meets the relevant requirements of plastics directive 2002/72/EC (06-08-2002) and its amendments till directive 2008/39EC relating to plastic materials and articles intended to come into contact with foodstuffs.

### Pharmaceutical Application

The above mentioned grade meets the requirements of the European pharmacopeia version 6 section 3.1.5 for pharmaceutical application..

### Conveying

Conveying equipment should be designed prevent accumulation of fines and dust particles can, under certain conditions, pose an explosion hazard. We recommend that the conveying system used:

1. be equipped with adequate filters
2. is operated and maintained in such a manner to ensure no leaks develop
3. that adequate grounding exists at all times

We further recommended that good housekeeping will practiced throughout the facility

### Storage

As ultraviolet light may cause a change in the material, all resins should be protected from direct sunlight and/or heat during storage. The storage location should also be dry, dust free and the ambient temperature should not exceed 50 OC. It is also advisable to process polyethylene resins (in pelletized or powder from) within 6 months after delivery, this because also excessive aging of polyethylene can lead to a deterioration in quality

### Handling

Minimal protection to prevent possible mechanical or thermal injury to the eyes. Fabrication areas should be ventilated to carry away fumes or vapors.

### Combustibility

Polyethylene resins will burn when supplied adequate heat and oxygen. They should be handled and stored away from contact with direct flames and/or other ignition sources .in burning; polyethylene resins contribute high heat and may generate a dense black smoke. Fires can be extinguished by conventional means with water and mist preferred. In enclosed areas, fire fighters should be provided with self contained breathing apparatus.

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