

E-PVC Emulsion _ Paste grade

Parameter	Test method		Production Grade
Grade	DIN	ISO	E6834
K- Value	DIN 53726	ISO 1628/2	67-69
Sieve analysis $\geq 63\mu$ (%)	DIN 53724	ISO 565	≤ 2
Volatile matter (%)	DIN 7764/2	ISO 1269	≤ 0.3
Methanol extract (%)	DIN 53738	ISO 6427	≤ 2.2
Residual VCM (ppm)	DIN 53743	ISO 6401	≤ 2
Thermostability (min)	Vinnolit THMA 180		≥ 15
Paste Viscosity, after 1 h (Pas)	DIN EN 11468	ISO 3219	≤ 6

Application for product grades

Grade	Application
E6834	Rigid Foam for Flooring , Leather Cloth , Sealing Compounds, Coating and Laminating