

TECHNICAL DATASHEET

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ASSOCIATED ADDITIVES

ALMSTAB MB640

DESCRIPTION Almstab MB ٦٤٠ is a Barium/Lead based complex, consisting of a blend of PVC stabiliser and metallic soaps

PRODUCT FORM Fine powder
A non dusting form is also available as Almstab PM ٦٤٥

APPLICATION Almstab MB٦٤٠, with its low opacity, has been developed specifically to stabilise and lubricate highly coloured PVC extrusions and injection mouldings. MB٦٤٠ gives a transparent compound and can be used as a direct replacement to the liquid Cd/Ba/Zn systems. The resultant PVC compound shows no loss in quality, but offers large cost savings for the compounder. It has also found application in very highly filled rigid extrusions

TYPICAL FORMULATION	PVC (K٦٦)	١٠٠
	Plasticiser	٧٠
	Carbonate Filler	٢٠
	MB ٦٤٠ BS	٤
	Blowing Agent	to suit
Pigment	to suit	

TECHNICAL DATA Metal Content (as Ba & Pb) - ٢٣%

PACKAGING Almstab MB ٦٤٠ is supplied in ٢٥ kg bags (palletised in ٥٠٠ kg lots)

HEALTH AND SAFETY The safe use of chemical compounds can be achieved by the adoption of correct and hygienic methods of operation. Materials Safety Data Sheets are available for all products manufactured by Associated Additives

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